

28.14 Appendix 4 - Safety Precautions for gas handling and transportation

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| 1. Before use, identify the gas type by checking the official labelling and markings on the cylinder | 7. Always transport cylinders in an upright position. |
| 2. Understand the properties and hazards associated with the gas before using it. | 8. Protect eyes, hands and feet when handling cylinders. Always wear goggles, gloves and safety boots. |
| 3. Oil and grease should not be allowed on valves or cylinders. Valves must always be closed when not in use. | 9. Never smoke when dealing with gas, nor use direct heat on a cylinder. |
| 4. Do not attempt to repair or modify cylinder valves or safety relief devices. | 10. Ensure cylinders are secure and unable to move in the vehicle. Open vehicles are recommended. |
| 5. Never use a cylinder without appropriate regulator, the pressure within a cylinder is approx 137 bar. | 11. Fire extinguishers should be available and gas information sheets carried on any vehicle transporting gas cylinders. |
| 6. Do not attempt to lift a cylinder by the valve guard or remove valve guards | 12. Keep cylinders cool and away from intense heat. |